AMENDMENT UNDER 37 C.F.R. § 1.111 Attorney Docket No.: Q78224

U.S. Application No.: 10/700,635

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

1. (original): A process for producing a three-dimensional polyimide optical waveguide,

which comprises:

(I) irradiating a polyamic acid film with a laser beam while converging the laser beam at

an inside portion of the film and relatively moving the light convergence point, the polyamic

acid film containing:

(a) a polyamic acid obtained from a tetracarboxylic dianhydride and a diamine; and

(b) per 100 parts of the polyamic acid, from 0.5 part by weight to less than 10 parts by

weight of a 1,4-dihydropyridine derivative represented by formula (I):

$$R_3$$
 R_3
 R_1
 R_2
 R_3
 R_1
 R_2
 R_3
 R_3
 R_3
 R_3
 R_3
 R_3
 R_3

wherein Ar represents an aromatic group having a nitro group at an ortho-position with respect to the bonding position to the 1,4-dihydropyridine ring; R_1 represents a hydrogen atom or an alkyl group having 1 to 3 carbon atoms; and R_2 , R_3 , R_4 and R_5 each independently represents a hydrogen atom or an alkyl group having 1 or 2 carbon atoms, and then,

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(II) heating the polyamic acid film to imidize the polyamic acid, thereby obtaining an optical waveguide having a continuous core region where the refraction index has been changed, in the thus formed polyimide film.

- 2. (original): The process according to claim 1, wherein the tetracarboxylic dianhydride contains a fluorine atom.
- 3. (original): The process according to claim 1, wherein the diamine contains a fluorine atom.
- 4. (original): The process according to claim 1, wherein the 1,4-dihydropyridine derivative represented by formula (I) is selected from the group consisting of 1-ethyl-3,5-dimethoxycarbonyl-4-(2-nitrophenyl)-1,4-dihydropyridine, 1-methyl-3,5-dimethoxycarbonyl-4-(2-nitrophenyl)-1,4-dihydropyridine, 1-propyl-3,5-dimethoxycarbonyl-4-(2-nitrophenyl)-1,4-dihydropyridine.
- 5. (original): The process according to claim 4, wherein the 1,4-dihydropyridine derivative represented by formula (I) comprises 1-ethyl-3,5-dimethoxycarbonyl-4-(2-nitrophenyl)-1,4-dihydropyridine.
- 6. (original): The process according to claim 1, wherein the laser beam is a pulse laser having a pulse width of 10^{-15} to 10^{-12} second.
- 7. (original): The process according to claim 6, wherein the pulse width is 10×10^{-15} to 500×10^{-15} second.
- 8. (original): The process according to claim 7, wherein the pulse width is about 50 x 10^{-15} to about 300 x 10^{-15} second.

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9. (currently amended): The A process for producing a three-dimensional polyimide optical waveguide, which comprises:

(I) irradiating a polyamic acid film with a laser beam while converging the laser beam at an inside portion of the film and relatively moving the light convergence point, the polyamic acid film containing:

(a) a polyamic acid obtained from a tetracarboxylic dianhydride and a diamine; and

(b) per 100 parts of the polyamic acid, from 0.5 part by weight to less than 10 parts by

weight of a 1,4-dihydropyridine derivative represented by formula (I):

wherein Ar represents an aromatic group having a nitro group at an ortho-position with respect to the bonding position to the 1,4-dihydropyridine ring; R_1 represents a hydrogen atom or an alkyl group having 1 to 3 carbon atoms; and R_2 , R_3 , R_4 and R_5 each independently represents a hydrogen atom or an alkyl group having 1 or 2 carbon atoms, and then,

(II) heating the polyamic acid film to imidize the polyamic acid, thereby obtaining an optical waveguide having a continuous core region where the refraction index has been changed, in the thus formed polyimide film,

wherein the laser beam is a pulse laser having a pulse width of 10⁻¹⁵ to 10⁻¹² second process according to claim 6, and the pulse laser has a repeating frequency of from 1 Hz to 80 MHz.

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- 10. (original): The process according to claim 9, wherein the repeating frequency is from 10 Hz to 500 kHz.
- 11. (original): The process according to claim 6, wherein the irradiation of the pulse laser is carried out at an irradiation energy of from 1 to 500 mW.
- 12. (original): The process according to claim 11, wherein the irradiation energy of the pulse laser is from 10 to 100 mW.
- 13. (new) The process according to claim 1, wherein an irradiated site of the polyamic film has a refraction index greater than that of a non-irradiated site of the polyamic film.
- 14. (new) The process according to claim 1, wherein irradiation changes the refraction index of the polyamic film.